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RBW6405G00631-3G-3**Job Sheet 204215****Part No:** RBW6405G00631-3G-3**Job Qty:** 4 pcs**Part Name:** Plug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/5/19**Job Tracking No:****Due Date:** 1/31/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW6405G00631-3G Rev.B IPP Rev. A 19.03.08 New issue DP Verify DD**Ship Via:**

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Container No: S238546**Part:** RBW6405G00631-3G-3**Job No:** 204215**Serial No/Batch:** S238546**Revision:** B**Inspector:****Exp Date:****Instructions:**

Date: 12/09/19

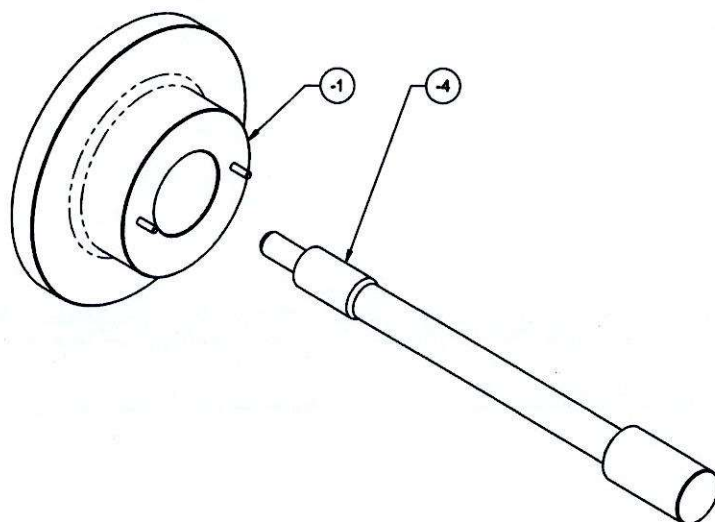
Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	1/31/20		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	4 pcs	1/31/20		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	1/31/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 21 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	4 pcs	1/31/20		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89
							QC 21 - SA - 70		
							QC 21 - SA - 53		
Part Op 100 - Fabricate as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
1374N16	Neoprene Rubber Sheet, Adhesive Back 3/16" Thk. 50A Duro	.0640 Ea (.016 ea)	100-Small Fab - 1	5200862					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	1374N16	0	2	0					

Part Specifications

Specifications could not be found.

Plex 12/5/19 8:04 AM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6405G00631-3G-1	HUB ASSY
-4	1	RBW6405G00631-3G-4	PIN



RBW6405G00631-3G T/R DUPLEX BEARING REMOVAL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 209215 MW
19-12-05

SEE PREVIOUS PDF FOR OLDER REV TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -1 CHANGED FOR -2 ITEM -1 ASSY ADDED ITEM -3 CHANGED FOR -4 ITEM -5 McMaster#06381A511 CHANGED FOR McMaster#97395A474 ITEM -7 CHANGED FOR ITEM -3 McMaster#1374N16 ITEM -1 DIMENSION .582 CHANGED FOR .58 ITEM -2 DIMENSION 0.1875/0.1870 B.C. 3.458 DEPTH .543 CHANGED FOR 0.1875/0.1867 B.C. 3.458 +/- .001 DEPTH .54 0.03 x 45° CMF 4 PL ADDED, R0.015 ADDED, DIMENSION R.220 CHANGED FOR R0.22 DIMENSION 2.362 CHANGED FOR 2.362 +0.005/-0, ENGRAVING "MADE IN USA" AND S/N REMOVED, MATERIAL WAS 6061 CLEAR ANODIZE IS 6061/7075 RED ANODIZE ITEM -3 DRAWING ADDED, DIMENSION 2.36 CHANGED FOR 2.34 ITEM -4 DIMENSION .668 CHANGED FOR .660, ENGRAVING REMOVED, DIMENSION 1.539 CHANGED FOR 1.54, R0.008 MAX ADDED, DIMENSION R.017 CHANGED FOR R0.02, MATERIAL WAS 6061 CLEAR ANODIZE IS 6061/7075 RED ANODIZE		ECN #	BY
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6405G00631-3G TITLE T/R DUPLEX BEARING REMOVAL SCALE NTS COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	<i>WJ</i>	REV. B SHEET 1 OF 5	
DATE	3/1/2019		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					